Dri-Shield 3000™

Moisture Barrier Bag ~ Foil

SCC's Dri-Shield 3000 Moisture Barrier Bag is designed to meet the requirements of IPC/JEDEC J-STD-033 for the dry packaging of electronic devices. Dri-Shield 3000 bags are made from dissipative nylon, foil, and dissipative polyethylene. These bags protect SMD's from moisture and static damage. Flexible structure is easy to vacuum seal. Coded for QC traceability.

Standards

Meets electrical and physical requirements of IPC/JEDEC J-STD-033, MIL-PRF-81705 Type 1, EIA 583, EIA 541, EIA 625, and EOS/ESD Standards.

Specifications

Physical Properties: MVTR(g/100 sq.in./24 hrs) Puncture Resistance Thickness Tensile Strength Seam Strength Heat Sealing Conditions: Temperature Time Pressure Electrical Properties:	Typical Values <.0003 17 lbs 6.1 mils >4500 psi Pass 300 ⁰ F - 400 ⁰ F 0.6 - 4.5 seconds 30 - 70 PSI	ASTM F 1249 FTMS 101 MTH SCC 008 ASTM D882 MIL-PRF-81705	2065	Material Structure 6.1 mils of static dissipative nyl polyethylene provide a very low exceeds the MVTR and EMI/RF IPC/JEDEC J-STD-033 MIL-PRF-81705 Type I, and EIA 583, for static safe, mois- ture barrier pack- aging
Surface Resistivity / Resistance Interior Exterior Metal Static Shielding	ASTM D257 <10 ¹² ohms/square <10 ¹² ohms/square 100 ohms < 15 volts	or ANSI/ESD S or <10 ¹¹ or <10 ¹¹ EIA 541	ohms ohms	STATIC DISSIPA POLYETHYL See SCC Data
Static Shielding EMI Attenuation Static Decay Non-Corrosive Outgassing	< 10 nJ 45 dB < 0.03 seconds Pass Pass	EOS/ESD S11.3' MIL-PRF-81705 FTMS 101 MTH FTMS 101 MTH ASTM E595	4046	Humidity Indic Desiccant 113 Label Vacuum Seale
Dri-Shield 3000 PRODUCT MOISTURE BARRIER BAG, F			D A <u>Datasheet</u> 1104-B	TA SHEE STATIC CONTROL COMPONI ESD PRODUCTS DIVISION

Dri-Shield 3000 cture atic dissipative nylon, aluminum foil, and static dissipative provide a very low MVTR. This foil barrier material meets or MVTR and EMI/RFI/Static Shielding requirements of -STD-033 '05 Type I, STATIC DISSIPATIVE NYLON for oisack-FOIL SHIELD STATIC DISSIPATIVE POLYETHYLENE

> See SCC Data Sheets for these related items: Humidity Indicator Cards (HIC's) Desiccant 113 Label Vacuum Sealers

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US and Canada: 866-722-3736 Fax: 866-722-3735 Intl: 919-774-3808 ic Control Components, inc. Fax: 919-774-1287 3010 Lee Avenue Sanford, NC 27330 email: info@staticcontrol.com www.StaticControl.com

Sizes on Page 2

Moisture Barrier Bag with

Desiccant

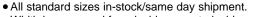
Humidity Indicator Card and

Dri-Shield 3000[™]

Moisture Barrier Bag ~ Foil

W"x L" P/N

10 x 20 D301020 10 x 30 D301030 16 x 18 D301618

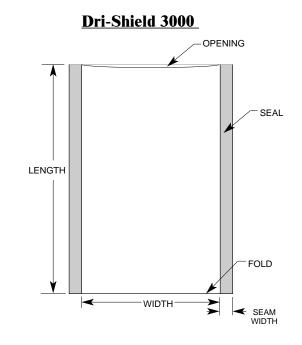


• Width is measured from inside seam to inside seam.

• Length is measured from the top edge to the bottom fold.

- Opening is in the "width" dimension.
- Custom bag sizes, custom printing, and custom hot stamping are available.

Most sizes are packed 100 per case.
Small sizes are packed 1000 or 500 per case.



How Moisture Barrier Bags Work

Moisture barrier bags work by enclosing a device with a metal or plastic shield(s) that have a high resistance to moisture vapor permeation. Dry devices are placed inside this shield, and the moisture-laden air is evacuated. Desiccant filled pouches scavenge the remaining moisture from the bag's interior. Moisture that penetrates the bag is also entrapped by the desiccant. Humidity indicating cards report the effectiveness of the package upon device use. A label on the bag indicates the amount of exposure time devices are allowed prior to use, and the drying (re-baking) time and temperature if the exposure time is exceeded.

As the barrier property improves, the Moisture Vapor Transmission Rate (MVTR) decreases. Bags with lower MVTR provide better barrier. Aluminum foil provides the best MVTR of about 0.0003. Multiple layers of Foil Polyester can provide 0.02 to about 0.005.

Puncture Resistance is an important feature for barrier bags. Sharp tray edges may tear through bags with low puncture resistance.

Р R U С т S н Т Ο D D Α Т Α E Е

Dri-Shield 3000 Static Shielding Bag METAL-IN

PRODUCT MOISTURE BARRIER BAG, FOIL ITEM NUMBERDATASHEETD30(W")(L")1104-B



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